

Title:

SUPPLEMENT TO WF No: 163769

Notified Body No:

0833

Supplement Report No:

163769

Issue No:

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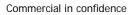


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Supplement No. 1 To WF No: 163769

Classification Report WF No: 163769 relates to product which was described as follows:

Trade name / product reference		"SKYFOLD Panel"		
General description		A wall panel comprising a galvanised steel face sheet / adhesive / paper honeycomb core / adhesive / galvanised steel back		
Overall thickness		sheet. 19 mm (3/4")		
Overall weight per unit area / density		See Note 1 Below		
Name of manufacturer / supplier		Railtech Ltd.		
Galvanised Steel Face Sheet	Trade name / product reference Generic type Name of manufacturer	See Note 1 Below		
	Thickness	0.8 mm (0.032")		
	Density / weight per unit area	See Note 1 Below		
	Preparation details	See Note 2 Below		
Adhesive	Trade name / product reference	See Note 1 Below		
	Generic type	2 Part Component Epoxy		
	Name of manufacturer Application rate Application method	See Note 1 Below		
	Flame retardant details	See Note 3 Below		
Paper Honeycomb Core	Product reference Generic type Name of manufacturer	See Note 1 Below		
	Thickness	See Note 1 Below		
	Density / weight per unit area	See Note 2 Below		
	Cell diameter	9.53mm (3/8″)		
	Wall thickness	See Note 2 Below		
	Flame retardant details	See Note 3 Below		





Page 3 of 5

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Adhesive	Trade name / product reference	See Note 1 Below	
	Generic type	2 Part Component Epoxy	
	Name of manufacturer	See Note 1 Below	
	Application rate		
	Application method		
	Flame retardant details	See Note 3 Below	
Galvanised Steel Back Sheet	Trade name /	See Note 1 Below	
	product reference		
	Generic type		
	Name of manufacturer		
	Thickness	0.457mm (0.018″)	
	Density / weight per unit area	See Note 1 Below	
	Preparation details	See Note 2 Below	
Brief description of manufacturing process of panel		See Note 2 Below	
Airspace details		A 40mm ventilated cavity was situated	
		between the reverse face of the specimen and the substrate.	
Substrate details		12mm thick standard grade non-treated particle board having a density of 680kg/m ³	

Note 1 : The sponsor of the test has provided this information but at the specific request of the sponsor, these details have been omitted from the report and are instead held on the confidential file relating to this investigation.

Note 2 : The sponsor was unwilling to provide this information.

Note 3 : The sponsor of the test has confirmed that no flame retardant additives were utilised in the production of the product / component.

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Subsequent to the report being issued, it was highlighted that two errors were present in Clause 3.2 of the report. The specimens were subjected to a 30 second flame exposure, not 15 seconds as the original report stated.

The correct test results section should read:

Test method & test	Parameter	No. tests	Results	
number			Continuous parameter - mean (m)	Compliance parameters
EN ISO 11925-2	Fs	6	0	Compliant
(30s exposure – surface of embossed face)	Flaming droplets/ particles		None	Compliant
EN ISO 11925-2	Fs	6	0	Compliant
(30s exposure – edge of embossed face)	Flaming droplets/ particles		None	Compliant
EN 13823	FIGRA 0.2MJ	3	80.32	Compliant
	THR 600s		6.00	Compliant
	LFS		Ν	Compliant
	SMOGRA		12.49	Compliant
	TSP _{600s}		100.25	Compliant

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Page 5 of 5

SIGNED

L.S. Hill

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APPROVED

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Leigh Hill Technical Consultant Technical Department

Janet Murrell Technical Manager Technical Department on behalf of warringtonfire

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